Package ‘xmrr’

June 8, 2020

Type Package

Title Generate XMR Control Chart Data from Time-Series Data

Description XMRs combine X-Bar control charts and Moving Range control charts. These functions also will recalculate the reference lines when significant change has occurred.

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LazyData TRUE

License GPL-3

BugReports https://github.com/Zanidean/xmrr/issues

Imports dplyr, tidyr, ggplot2, purrr, rlang, tibble, qpdf

RoxygenNote 7.1.0

Suggests testthat, knitr, rmarkdown

VignetteBuilder knitr

NeedsCompilation no

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Generate the XMR data for any time-series data.

**Description**

Used to calculate XMR data.

**Usage**

```r
xmr(
  df,
  measure,
  recalc = T,
  reuse,
  interval,
  longrun,
  shortrun,
  testing,
  prefer_longrun
)
```

**Arguments**

- `df` The dataframe or tibble to calculate from. Data must be in a tidy format. At least one variable for time and one variable for measure.
- `measure` The column containing the measure. Must be in numeric format.
- `recalc` Logical: if you'd like it to recalculate bounds. Defaults to True
- `reuse` Logical: Should points be re-used in calculations? Defaults to False
- `interval` The interval you'd like to use to calculate the averages. Defaults to 5.
- `longrun` Used to determine rules for long run. First point is the 'n' of points used to recalculate with, and the second is to determine what qualifies as a long run. Default is c(5,8) which uses the first 5 points of a run of 8 to recalculate the bounds. If a single value is used, then that value is used twice i.e. c(6,6))
- `shortrun` Used to determine rules for a short run. The first point is the minimum number of points within the set to qualify a shortrun, and the second is the length of a possible set. Default is c(3,4) which states that 3 of 4 points need to pass the test to be used in a calculation. If a single value is used, then that value is used twice i.e. c(3,3))
- `testing` Logical to print test results
- `prefer_longrun` Logical if you want to first test for long-runs or for short-runs.
Description

Used to calculate XMR data. Now works with more tidy workflows.

Usage

xmr2(dataframe, measure, ...)

Arguments

dataframe The dataframe or tibble to calculate from. Data must be in a tidy format. At least one variable for time and one variable for measure.
measure The column containing the measure. Must be in numeric format.
... Arguments to pipe to xmr

xmr_chart

Generate the XMR chart for XMR data

Description

Useful for diagnostics on xmr, and just visualizing the data.

Usage

xmr_chart(
  dataframe,
  time,
  measure,
  boundary_linetype = "dashed",
  central_linetype = "dotted",
  boundary_colour = "#d02b27",
  point_colour = "#7ECBB5",
  point_size = 2,
  line_width = 0.5,
  text_size = 9
)

)
Arguments

- **dataframe**: Output from `xmR()`
- **time**: Time column
- **measure**: Measure
- **boundary_linetype**: Type of line for upper and lower boundary lines. Defaults to "dashed".
- **central_linetype**: Type of line for central line. Defaults to "dotted".
- **boundary_colour**: Colour of line for upper and lower boundary lines. Defaults to "#d02b27".
- **point_colour**: Colour of points. Defaults to "#7ECBB5".
- **point_size**: Size of points. Defaults to 2.
- **line_width**: Width of lines. Defaults to 0.5.
- **text_size**: Size of chart text. Defaults to 9.

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**xmr_chart2**  
*Generate the XMR chart for XMR data.*

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Description

Useful for diagnostics on xmr, and just visualizing the data. Now works with more tidy workflows.

Usage

```
xmr_chart2(dataframe, time, measure, ...)  
```

Arguments

- **dataframe**: Output from `xmR()`
- **time**: Time column
- **measure**: Measure
- ...  

Arguments to pipe to `xmr_chart()`
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